



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D412-709-011
Job Sheet 193711



Part No: D412-709-011

Job Qty: 4 pcs

Part Name: Escape Panel Push-out Window Full, Clear - Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/22/19

Job Tracking No:

Due Date: 5/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *Order 15645*

Note: DWG REV C IPP Rev:B Removed Manufacturing 05-11-06 JLM IPP rev C removed sub-components 07.11.12
EC IPP Rev:D 10.05.20 added D3561-1 DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	DC - 1	4 pcs	5/1/19	5/1/19	0.00	0.00	DC - 1		
							DC - 2		
110	Packaging 1 - Pick Kit	4 pcs	5/1/19	5/1/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	<i>PC</i>	
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		

MAY 30 2019

Plex 4/22/19 8:59 AM Dart.lajeunesse.marie

					Packaging 1 - 29	
					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	4 pcs	5/1/19	0.00	0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
130 Packaging 3-1 - Stock - B4B	4 pcs	5/1/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1	4 pcs	5/1/19	0.00	0.00	DC - 1	DAS
					DC - 2	21 JUN 10 2019
140 QC 21 - FG	4 pcs	5/1/19	0.00	0.00	QC 21 - FG - 21	9-55
					QC 21 - FG - 70	DAS
					QC 21 - SA - 53	21 JUN 10 2019

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-709-011

Location: _____

135 - (Document Control) Photocopy bluefile & type labels per PPPD412-709-011 CHG001

140 - QC21- Final Inspection - Work Order Release

010084

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6-20A	Bolt	12 Ea (3 ea)	110-Packaging 1 - Pick Kit	5064084x6 5140516x6
D3118-3	Sign Assembly	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5181543 5185892x6
D3224-1	Frame	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5145030x3 5185892x6
D3239-1	Cover	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	5147304x3 3
D412-709-013	Escape Panel Push-out Replacement Window, Clear - Fits LH or RH	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5189308
MS21042L3	Nut	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5166172
MS21042L6	Nut	12 Ea (3 ea)	110-Packaging 1 - Pick Kit	182056
MS35207-262	Screw	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5027735
NAS1149D0332J	Washer	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5156763
NAS1149D0616J	Washer	20 Ea (5 ea)	110-Packaging 1 - Pick Kit	5027737
NAS1149D0663J	Washer	20 Ea (5 ea)	110-Packaging 1 - Pick Kit	5135165

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN6-20A	12	56	0
	D3118-3	4	1	0
	D3224-1	4	3	0
	D3239-1	8	3	0
	D412-709-013	4	0	0
	MS21042L3	8	3,443	0
	MS21042L6	12	370	0
	MS35207-262	8	77	0
	NAS1149D0332J	8	3,334	0
	NAS1149D0616J	20	248	0
	NAS1149D0663J	20	1,304	0

Part Specifications

Specifications could not be found.

Plex 4/22/19 8:59 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					